

AMENDMENT NO. 1 SEPTEMBER 2021

TO

IS 4106 : 2019 TEXTILES — BUNTING CLOTH, COTTON KHADI, DYED — SPECIFICATION

(*Second Revision*)

(Page 1, Table 1) — Substitute the following for the existing:

**‘Table 1 Constructional Particulars and Breaking Load Requirements
for Bunting Cloth, Cotton Khadi, Dyed**

(*Clauses 4.1 and 5.1*)

(1)	Count of Yarn (for Guidance only) Universal Count (Cotton Count)		Ends/dm	Picks/dm	Mass, g/m ²	Breaking Load (on 10.0 × 20 cm Strips), N	
	Warp	Weft				Warp	Weft
(2)	(3)	(4)	(5)	(6)	(7)	(8)	
	59 tex (10 ^s)	74 tex (8 ^s)	142	126	190	450	330
Tolerance, percent	—	—	± 5	± 10	± 15	-10	-10
← (see Note) →							
Method of Test	IS 3442	IS 3442	IS 1963	IS 1963	IS 1964	IS 1969 (Part 1)	IS 1969 (Part 1)
NOTE — Any increase in values of mass (g/m ²) or breaking load beyond positive tolerance shall not be a cause of rejection of the fabric.							